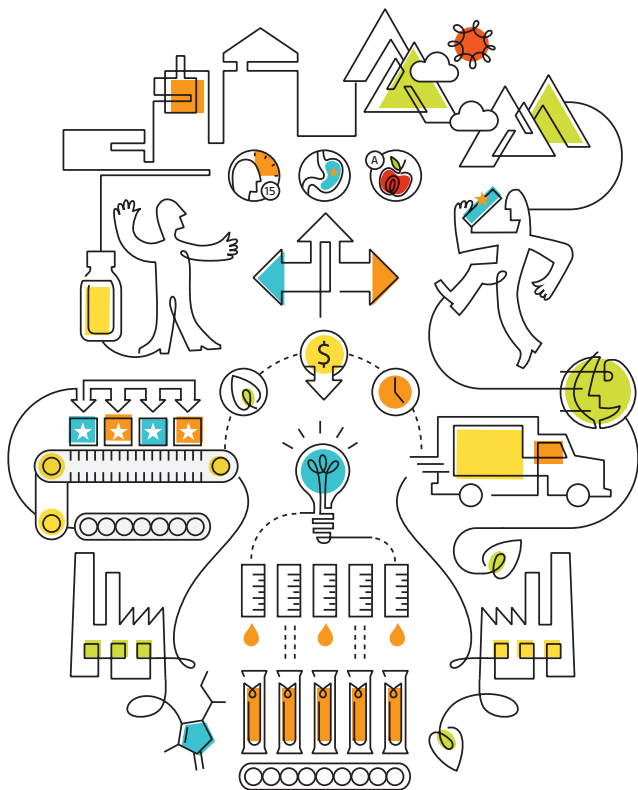




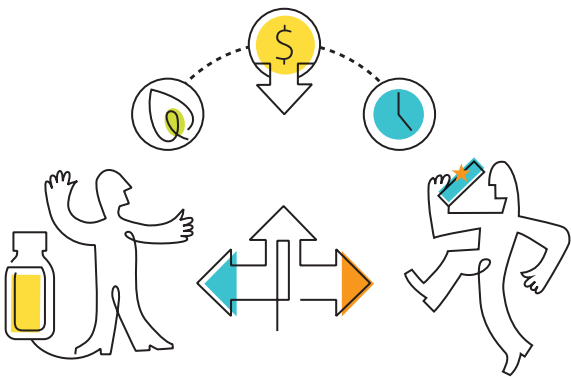
Single Best Way To Deliver

- Blow-Fill-Seal
- Liquid Stick-Pack
- Powder Stick-Pack
- Effervescent
- Global Drug Development Program



Single Best Way To Differentiate

Unither offers a range of innovative single unit dosage forms and delivery systems that can differentiate your products and grow market share by making them convenient, affordable, and easy to use.



Sterile Dosage Forms



Blow-Fill-Seal (BFS)

Applications: Ophthalmology, Inhalation Therapy, Rhinology, Otic Care, Antisepsis, Wound Care

- ★ Innovative sterile single unit dosage form
- ★ Enables preservative-free formulations
- ★ Dedicated R&D and pilot workshop for BFS
- ★ Portable, safe & easy-to-use for active lifestyles

Liquid Dosage Form



Unistick[®] Liquid Stick-Pack

Applications: Cough Syrups, Vitamins, Gastroenterology, Analgesics, Liquid Rx Products

- ★ Single unit dosage form for oral liquids and suspensions
- ★ Appeals to consumers with modern, active lifestyles
- ★ Promotes accurate dosing and patient compliance
- ★ Ideal for pediatric and geriatric applications
- ★ In use with Rx and OTC products in Europe
- ★ Liquids can also be formulated for bottles

Solid Dosage Forms



Unistick[®] Powder Stick-Pack

Applications: Analgesics, Gastroenterology, Vitamins & Minerals, Rx Products

- ★ Single unit dosage form containing powder for oral use
- ★ Alternative to capsules, tablets and sachets
- ★ Easy for patients to carry and use
- ★ Products can be taken directly or diluted in food or drink at time of use
- ★ Novel alternative for patients with swallowing difficulties



Effervescent

Applications: Vitamins & Minerals, Gastroenterology, Analgesics

- ★ Effervescent formulations dissolve rapidly and completely
- ★ Easy to swallow and absorb
- ★ Faster acting than conventional tablets
- ★ Tube and strip packaging options



Global Drug Delivery Platform

Unither's R&D team offers 25 years of experience in taking pharmaceutical development projects from very early stages to commercial scale-up. We offer particular strength in formulation development for innovative dosage forms, offering dedicated GMP pilot workshops for stick-packs and BFS technology.

- ★ More than 20 years of drug development experience
- ★ Unique expertise in formulation for innovative dosage forms
- ★ Hi-tech analytical services including green chemistry
- ★ Clinical batches in GMP facilities
- ★ Exceptional quality and fast timelines

R&D Capabilities

- ★ Formulation (tablets, capsules, semi-solids, sachets, and liquids)
- ★ Analytics:
 - + Method development and validation
 - + Quality control and QP release
 - + Extractables and leachables
 - + ICH stability programs
- ★ Production and clinical packaging:
 - + Pilot batches
 - + Clinical batches (active and placebo)
 - + Blinding into capsules
 - + Orphan drug products manufacturing
 - + Packaging in blisters, bottles, vials, tubes
 - + Troubleshooting
- ★ Comparator import and QP release
- ★ Updating CTD dossiers
- ★ IMPD and CTD files section 3 compiling

Unither Pharmaceuticals

Unither is a global development and manufacturing partner for proprietary and generic pharmaceutical dosage forms. We have R&D and manufacturing in Europe, a manufacturing facility in North America, and sales offices in Brazil.

We are a global leader in single unit dosage forms, with technologies enabling line extensions and product differentiation that supports lifestyle-related shifts in consumer needs, as well as dosing and compliance challenges in certain patient demographics.

Unither-manufactured products are sold in more than 80 countries. Our mission is to deliver innovative, competitive, sustainable solutions to pharmaceutical companies.

Partnering With Unither

Unither offers clients three types of collaboration:

★ **Strategic Outsourcing**

We serve as a strategic partner to achieve your long-term product development goals. The goal is to enable you to maximize your products' value, while benefitting from our significant resources, global knowledge and expertise in niche markets. This type of collaboration will allow you to focus on marketing.

★ **New Product Development and Manufacture**

We collaborate with you to develop a new dosage form of your existing product with new packaging, which cost-effectively extends your product line and lifecycle.

★ **Turnkey Product Development**

Using our cutting-edge technologies and proprietary dosage forms, we help to ensure a product's continued success under your company's brand name.



New Ways For Your Product
Single Best Way
To Drive Growth

★ **France**

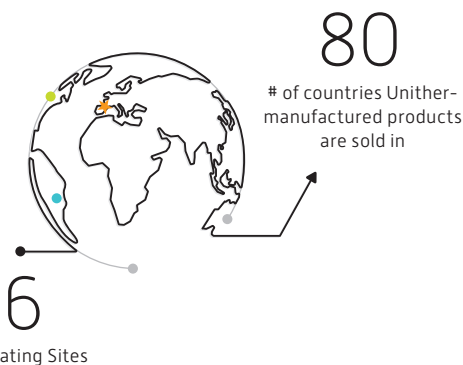
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